

Meaning of symbol CAUTION ! Refer to the user manual before using the instrument. Failure to follow or carry out the instructions in this User Manual preceded by this symbol may result in personal injury or damage to the instrument and the installations.
<b>Meaning of symbol</b> This instrument is protected by double or reinforced insulation. It does not need to be grounded for electrical safety.
Meaning of symbol CAUTION ! Risk of electric shock. The voltages of the parts identified by this symbol may be ≥ 120VDC. For safety reasons, this symbol lights on the display unit as soon as a voltage is generated.

Thank you for purchasing this C.A 6549 megohmmeter and for your confidence. For the best possible service from your instrument:

- read this User Manual carefully,
- **comply** with the precautions for use.



- Comply with the conditions of use : temperature, humidity, altitude, degree of pollution and place of use.
- This instrument may be used directly on installations of which the operating voltage does not exceed 1000V with respect to ground (measurement category III), or on circuits by-passing the network and protected, or on circuits not by-passing the network (measurement category I). In the latter case, the operating voltage must not exceed 2500V, with impulse voltages limited to 2.5kV (cf. NF EN 61010 ed.2 of 2001).
- Use only the accessories delivered with the instrument, compliant with safety standards (NF EN 61010-2-031).
- Use a fuse having the appropriate rating and type (see § 8.1.2); failure to do so may damage the instrument and void the warranty.
- Set the switch to OFF when the instrument is not in use.
- Check that none of the terminals is connected and that the switch is set to OFF before opening the instrument.
- Repairs and metrological verifications must be carried out by approved, qualified personnel.

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# **1. PRESENTATION**

# 1.1. C.A 6549 MEGOHMMETER

The C.A 6549 megohmmeter is a top-of-line measuring instrument, portable, in a rugged constructionsite housing with cover, with a graphic screen, operating from battery or line power. Its main functions are:

- automatic detection and measurement of voltage / frequency / input current,
- quantitative and qualitative insulation measurement:
- measurement at 500/ 1000/ 2500/ 5000V DC or other test voltage between 40 and 5100 V DC ("adjustable voltage"),
  - measurement in voltage step mode (the applied voltage increases in steps),
  - automatic calculation of DAR/PI and DD (dielectric discharge index) quality ratios,
     automatic calculation of measurement result referred to a reference temperature.
- automatic capacitance measurement,
- automatic measurement of residual current.

This megohmmeter helps ensure the safety of electrical installations and equipment. Its operation is controlled by microprocessor for the acquisition, processing, and display of measurements and the storage and printing of results.

It has many advantages, among them:

- digital filtering of insulation measurements,
- automatic voltage measurement,

- automatic detection of external AC or DC voltages on the terminals, before or during insulation measurements, disabling or stopping the measurements when measurement accuracy is no longer guaranteed,

- threshold programming to trigger audible alarms,
- timer for measurement time checks,
- protection of the instrument by fuse, with detection of defective fuses,
- operator safety by automatic discharge of residual high voltage on the equipment tested,
- automatic shutdown of the instrument to save battery power
- battery charge indication,
- large backlit graphic display unit that is very easy for the user to read,
- Memory (128 KB), real time clock, and serial interface
- PC control of the instrument (using the optional DataViewer Pro software)
- Printing in RS 232 or Centronics mode.

# **1.2. ACCESSORIES**

#### Measuring cables

The megohmmeter is delivered with 3 measuring cables as standard:

- 2 3m safety cables (red & black with rear pick up), with an HV plug for connection to the instrument and an HV alligator clip for connection to the item tested

- 2 blue cables (3m and 0.3m with rear pick up) to measure high insulation values (cf. § 5.1).

Optionally, you can order the same cables in lengths of 8m and 15m, and also simplified cables (the crocodile clip is replaced by a 4mm banana jack in which standard crocodile clips or contact pins can be connected).

# DataViewer Pro PC software

### This is used to:

- recover stored data (results, graphs, etc.)
- print personalized test protocols in accordance with user needs,
- create text files to be able to use spreadsheets (Excel™, etc.),
- configure and completely control the instrument via the RS 232 port.
- The minimum recommended configuration is a PC with a 486DX100 processor.
- Serial printer (optional)
- This compact printer can be used to print measurement results, whether stored or not, directly in the field. Serial-parallel adapter (optional)

The optional RS232/Centronics adapter converts the serial interface (RS232) into a parallel printer interface (Centronics), making it possible to print all measurements directly on A4-format office printers, without using a personal computer.

# 2. DESCRIPTION

# 2.1. HOUSING

View of the front panel of the instrument

2.1.1. FRONT PANEL OF THE C;A 6549



- 3 4mm-dia. safety terminals identified as «+», «G», and «-»
- Access to the fuse that protects terminal "G"
- 8-way rotary switch:
  - Off: switches instrument power off
  - 500 V-2 TΩ: insulation measurement at 500V up to 2 TΩ
  - 1000 V-4 T $\Omega$ : insulation measurement at 1000V up to 4 T $\Omega$
  - 2500 V-10 TΩ: insulation measurement at 2500V up to 10 TΩ
  - 5000 V-10 T $\Omega$ : insulation measurement at 5000V up to 10 T $\Omega$
  - Adjust. 50...5000 V: insulation measurement with adjustable test voltage (from 40V to 5100V: 10V steps from 40 to 1000V and 100V steps from 1000 to 5100V)
  - Adjust. Step: insulation measurement with voltage step function (the test voltage varies in steps)
     SET LP: adjustment of instrument configuration
  - SET-UP: adjustment of instrument configuration
- 1 yellow START / STOP key: beginning / end of measurement
- 8 elastomer keys each having a main function and a secondary function.
- 1 backlit graphic screen
- 1 socket for connection to line power (direct operation on line power and/or battery charging)
- 1 RS 232 serial INTERFACE male connector (9 pins) for connection to a PC or printer.

Note: The battery compartment is inside the housing.

#### 2.1.2. KEYS

8 keys each having a main function and a secondary function :

2nd	select the secondary function written in yellow italics below each key.
MODE <i>PRINT</i>	<b>Primary function</b> : before insulation measurements, select the desired type of measurement. <b>Secondary function</b> : immediate printing of measurement result(s) on a serial or parallel printer.
DISPLAY <i>GRAPH</i>	<b>Primary function</b> : browse throught the various screens accessible before, during and after the measurement. <b>Secondary function</b> : after a "timed run" measurement, display insulation resistance versus measurement time.
*	<b>Primary function</b> : select a parameter to be modified, to the right. At the end of the line, the cursor jumps to the beginning of the line (all the way to the left). <b>Secondary function</b> : activate / deactivate display backlighting.
<b>↓</b> <i>T°</i>	<b>Primary function</b> : select a parameter tobe modified, to the left <b>Secondary function</b> : activate the calculation to refer the measurement value to the reference temperature programmed in SET-UP.
▲ ALARM	<b>Primary function</b> : in the various menus, select a function; otherwise, generally, increment the flashing parameter on which the cursor is positioned. Pressing and holding the key increases the rate of change of the parameter. <b>Secondary function</b> : activate / deactivate the alarms programmed in the SET-UP menu.
•	<b>Primary function</b> : in the various menus, select a function; otherwise, generally, decrement the flashing parameter on which the cursor is positioned. Pressing and holding the key increases the rate of change of the parameter.

SMOOTH Secondary function : enable / disable display smoothing in insulation measurement.

 MEM
 Fonction première : store measured values.

 MR
 Fonction seconde : retrieve stored data (this function is dependent of the switch position), except in the OFF and SET-UP positions.

# 2.2. DISPLAY

# 2.2.1 GRAPHIC DISPLAY UNIT

The display unit is a graphic display unit with a resolution of 320 x 240 pixels. It has built-in backlighting that can be activated or deactivated using the \* key. The various screens that are accessible are presented and explained throughout this manual.

We explain below, however, the various symbols that may appear on the screen.

# 2.2.2 SYMBOLS

REMOTE	Indicates that the instrument is controlled remotely via the interface. In this mode, all of the keys and the rotary switch are inactive, except for shutdown of the instrument (OFF position).
СОМ	Flashes when data are transmitted to the serial interface. Lit steadily if there is a problem in transmission.
2nd	Indicates that the secondary function of a key will be used.
Ð	Indicates that the "programmed time test" mode was selected before the measurement was started.
DAR	Indicates that the "automatic calculation of Dielectric Absorption Ratio" mode was selected before the measurement was started.
PI	Indicates that the "automatic calculation of Polarization Index" mode was selected before the measurement was started
DD	Indicates that the "automatic calculation of Dielectric Discharge Index" mode was selected before the measurement was started.
SMOOTH	Smoothing of insulation measurement display.
ALARM	Indicates that the alarm is activated. An audible alarm will be emitted if the value measured is above the limit value defined in the SET-UP menu.
	Indicates the battery charge condition (cf. § 8.1.1.)
A	Voltage generated dangerous, U > 120VDC.
$\wedge$	External voltage present, symbol activated following press on START key, if U > 25VRMS

# **3. MEASUREMENT FUNCTIONS**

# 3.1. AC / DC VOLTAGE

Turning the switch to an insulation position (position other than OFF or SET-UP) sets the instrument to automatic AC / DC voltage measurement.

The voltage between the input terminals is measured at all times and indicated on the display unit: Input Voltage.

Also, as soon as the switch is turned, the frequency and the residual DC current between the terminals of the instrument are measured. The residual current is measured in order to evaluate its impact on the insulation measurement to come.

	İ	
FIXED VOI	LTAGE	
250	0 V	
Input voltage	∆ 230 V AC	
Frequency	50.0Hz	
Input current	24.6nA	J
Date: 31.08.2000	Time: 22:39	

The insulation measurements cannot be started if there is an excessively high external voltage on the terminals.

Also, if an excessively high spurious voltage is detected during the measurement, the measurement is automatically stopped : the symbol  $\bigwedge$  is displayed next to the measured external voltage (see § 3.2). Switching between the AC and DC modes is automatics; in AC, RMS values are measured.

### **3.2. INSULATION MEASUREMENT**

• When the switch is turned to an insulation position, one of the following displays appears :

#### Case 1

You select an insulation measurement with a fixed / standard test voltage, in manual mode.

Positions : 500V - 2ΤΩ 1000V - 4ΤΩ 2500V - 10ΤΩ 5000V - 10ΤΩ

#### Case 2

You select an insulation measurement with a test voltage other than those proposed as standard.

#### Position : Adjust. 50V...5000V

You can choose from the 3 "adjusted" voltages predefined in SET-UP using the  $\uparrow$  and  $\checkmark$  keys, or define another voltage by selecting it with the  $\blacklozenge$  key and adjusting it with the  $\blacklozenge$  and  $\checkmark$  keys.

#### Case 3

You select an insulation measurement with a test voltage that varies in steps : this is the "step function" mode.

#### Position : Adjust. Step

You can choose among the three step functions ( $^{\diamond}$  and  $\overline{\phantom{a}}$  keys) you defined earlier in SET-UP.

FIXED VOLTAGE **2500 V** Input voltage A 230 V AC Frequency 50.0 Hz Input current 24.6 nA Date: 31.08.2000 Time: 22:39

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ADJUSTABLE VOLTAGE 2 **2300 V** Input voltage 20V AC Frequency 50.0Hz Input current 24.6nA Date: 31.08.2000 Time: 22:39

0	<b>İ</b>			
STEP FUNCTION 1				
Min: 2300∨ <b>[</b> Max: 3900				
Test Run Time 08:38:30				
Input voltage	1V AC			
Frequency	50.0Hz			
Input current	24.6nA			
Date: 31.08.200	0 Time: 22:39			

#### • Pressing the START/STOP key immediately triggers the measurement.

An audible beep is emitted every 10 seconds to indicate that a measurement is in progress. A number of special functions can be used during the measurement (cf. 4.).

#### Important remark:

These insulation measurements cannot be started if there is an excessively high external voltage on the terminals.

If, when the START key is pressed, the external voltage on the terminals of the instrument is greater than the value U peak defined below, the insulation measurement is not triggered and an audible alarm is emitted; the instrument then returns to automatic voltage measurement.

<u>F</u>	<b>F</b>	
ວ	ວ	

#### U peak ≥ dlSt x Un

where	-	Upeak :	external voltage, peak or DC, on the terminals of the instrument.
	-	dlSt :	coefficient that can be adjusted in SET-UP - 3% (defaut value), 10% or 20%.
	-	Un :	test voltage selected for the insulation measurement.

• Similarly, if during the insulation measurements, an external voltage greater than the value U peak

defined below is detected, the measurement is stopped and the symbol  $\bigwedge$  appears next to the value of the external voltage measured.

			llne

U peak  $\geq$  (dlSt + 1,05) x Un,

- where Upeak : external voltage, peak or DC, on the terminals of the instrument.
  - dlSt: coefficient that can be adjusted in SET-UP 3% (defaut value), 10% or 20%.
    - Un: test voltage selected for the insulation measurement.

#### Note :

The dISt factor is adjusted to optimize the measurement build-up time.

If there is no spurious voltage, dISt can be adjusted to its minimum value to obtain the shortest possible measurement build-up time.

If there is a large spurious voltage, dISt can be increased so that the measurement will not be interrupted as soon as a negative alternation occurs during the generation of the test voltage; this amounts to optimizing the measurement build-up time in the presence of a spurious voltage.

#### Pressing the START/STOP key again stops the measurement

If the "programmed time test" mode (Timed Run or Timed Run + DD) was selected as measurement mode, the measurement is stopped (without action on the START/STOP button) at the end of this time. Similarly, if the DAR and PI modes are selected as measurement modes, the measurement is stopped only after the time needed to calculate them (time defined in SET-UP).

A number of special functions can be used during the measurement (cf. § 4.).

## **3.3. CAPACITANCE MEASUREMENT**

The capacitance measurement is performed automatically during the insulation measurement, and is displayed after the measurement stops and the circuit has been discharged.

### 3.4. RESIDUAL CURRENT MEASUREMENT

The residual current circulating in the installation is measured automatically upon connection to the installation, then during and after the insulation measurement.

# **4. SPECIAL FUNCTIONS**

### 4.1. MODE / PRINT KEY

■ The primary function of the MODE key is very important : it is used before the measurement to define the course of the measurement.

This key is inactive in the "Adjust. Step" and SET-UP positions.

Pressing the MODE key gives access to the list of possible measurement modes. Select the mode using the  $\uparrow$ ,  $\checkmark$ ,  $\blacklozenge$  and  $\blacklozenge$  arrows.

To validate the mode selected, press the MODE key again. The various measurement modes are as follows :

#### MANUAL STOP :

This is the conventional quantitative insulation measurement mode :

The measurement is started by pressing START / STOP and stopped by pressing START / STOP again.

The user determines the duration, which is indicated by the measurement duration chronometer.

#### MANUAL STOP + DD :

The measurement is started by pressing START/ STOP and stopped by pressing START/STOP again.

1 minute after the end of the measurement, the instrument calculates and display the DD term. The time remaining during this minute is displayed.

#### • TIMED RUN (TIMED RUN TEST)

This mode is used to perform a measurement for a duration defined in advance, with a predetermined number of measurement samples : the measurement is started by pressing START / STOP and stops automatically after the time programmed by the user.

This duration (Duration) and the time interval between samples (Sample) must be specified when the Timed Run mode is selected.

When the measurement is started, the chronometer counts down the time remaining. When this time (Remaining Time) is zero, the measurement is stopped.

During the execution of a timed run test, the intermediate samples are automatically stored: they are used to plot insulation resistance vs. time. This curve can be displayed after the measurement by pressing GRAPH, as long as no new measurement has been started.

The samples and the curve are automatically stored with the final value of the resistance, if it is stored.

During the measurement, if the position of the rotary switch is changed, or the STOP key is pressed, the measurement is stopped.

# MODE Total Run Time ----Manual Stop Manual Stop + DD Duration Sample (h:m) (m:s) Timed Run 02:30 01:40 Timed Run + DD DAR (s/s) 30/60 PI (m/m) 1/10

MO	DE	
Total Run Time		
Manual Stop		
Manual Stop +	· DD	
	Duration	Sample
	(h:m)	(m:s)
Timed Run	02:30	01:40
Timed Run + D	D	
DAR (s/s)		30/60
PI (m/m)		1/10

MODE	Ξ	
Total Run Time		02:30:00
Manual Stop		
Manual Stop + D	D	
D	uration	Sample
	(h:m)	(m:s)
Timed Run	02:30	01:40
Timed Run + DD		
DAR (s/s)		30/60
PI (m/m)		1/10

#### TIMED RUN +DD :

This mode is identical to the foregoing except that 1 minute after the end of the measurement the instrument calculates and displays the DD term. The measurement duration is therefore : duration of timed run + 1 minute.

The insulation resistance vs. time curve can be displayed after the mesurement by pressing GRAPH, as long as no new measurement has been started.

#### DAR :

The measurement is started by pressing START / STOP and stops automatically when the DAR ratio has been calculated, i.e. after 1 minute, the time taken to recable the second insulation rasistance value needed for the calculation (the recableing times can be modified in SET-UP).

MODE					
Total Run Time		02:31:00			
Manual Stop					
Manual Stop +	DD				
	Duration	Sample			
	(h:m)	(m:s)			
Timed Run	02:30	01:40			
Timed Run + D	D				
DAR (s/s)		30/60			
PI (m/m)		1/10			

MODE		
Total Run Time	00:01:00	
Manual Stop		
Manual Stop + DD		
Dur	ation Sample	
	n:m) (m:s)	
	2:30 01:40	
Timed Run + DD		
DAR (s/s)	30/60	
PI (m/m)	1/10	

#### PI:

The measurement is started by pressing START / STOP and stops automatically when the PI ratio has been calculated, i.e. after 10 minutes, the time taken to recable the second insulation resistance value needed for the calculation (the recableing times can be modified in SET-UP).

Remark : in this mode, the DAR ratio will also be calculated automatically if the times needed to calculate it are less than the second time needed to calculate the PI ratio.

MODE		
Total Run Time		00:10:00
Manual Stop Manual Stop +	DD	
	Duration (h:m)	Sample (m:s)
Timed Run	02:30 <sup>°</sup>	`01:4Ó
Timed Run + D	D	
DAR (s/s)		30/60
□ <b>₽</b> (m/m)		1.0/10

#### Important remarks

What is the DD (Dielectric Discharge index)?

In the case of multilayer insulation, if one of the layers is defective but the resistance of all the others is high, neither the quantitative insulation measurement nor the calculation of the PI and DAR quality ratios will reveal the problem.

This makes it judicious to perform a dielectric discharge test, from which the DD term can be calculated. This test measures the dielectric absorption of heterogeneous or multilayer insulation and disregards parallel-surface leakage currents.

It involves applying a test voltage for long enough to electrically "charge" the insulation to be measured (typically, a voltage of 500V is applied for 30mn).

At the end of the measurement, the instrument causes a rapid discharge, during which the capacitance of the insulation is measured; 1mn later, the residual current circulating in the insulation is measured. The DD term is then calculated as follows:

#### DD = current measured after 1 minute (mA) / [test voltage (V) x measured capacitance (F)]

The insulation quality rating as a function of the value found is as follows:

Value of DD	Quality of insulation
DD > 7	Very poor
7 > DD > 4	Poor
4 > DD > 2	Doubtful
DD < 2	Good

**Note:** The dielectric discharge test is especially well suited to insulation measurements on rotating machines, and, in general, to insulation measurements on heterogeneous or multilayer insulations containing organic materials.

#### What are the DAR (Dielectric Absorption Ratio) and the PI (Polarization Index)?

It is useful to calculate insulation quality ratios in addition to the quantitative insulation resistance value, because they can be used to eliminate the influence of certain parameters likely to invalidate the «absolute» insulation measurement.

The most important of these parameters are:

- temperature and relative humidity, with which insulation resistance varies to a quasi-exponential law. - the spurious currents (capacitive charging current, dielectric absorption current) created by the application of the test voltage. Even though they gradually vanish, they perturb the measurement at the start, for a length of time that depends on whether the insulation is in good condition or degraded.

These ratio complete the "absolute" insulation value, and reliably reflect whether the insulations are in good or poor condition.

In addition, changes in these ratios over time can be observed and used for predictive maintenance, e.g. to monitor the aging of the insulation of a population of rotating machines.

The DAR and PI ratios are calculated as follows:

PI = R 10 min / R 1 min	(2 values to be noted during a 10-mn measurement.)
DAR = R 1 min / R 30 sec	(2 values to be noted during a 1-mn measurement.)

#### Remark:

Note that the times of 1 & 10 mn for the calculation of PI and 30 & 60 seconds for the calculation of DAR are those currently used and programmed as defaults in the instrument.

They can however be modified in SET-UP to adapt to a possible change in a standard or to the needs of a specific application.

Interpretation of the results:

DAR	PI	Condition of insulation
< 1.25	< 1	Poor or even
\$ 1,25	< 2	dangerous
< 1,6	< 4	Good
> 1,6	> 4	Excellent

■ The PRINT secondary function is described in § 6.3 (Printing of measured values).

#### 4.2 DISPLAY / GRAPH KEY

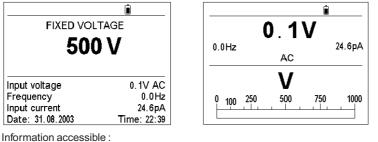
# Fonction première DISPLAY

This key is used to browse through the various accessible screens containing all information available before, during or after the measurement.

The screens vary depending to the mode selected before the measurement is started.

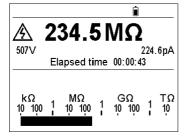
#### MANUAL STOP mode

Before the measurement



First screen	Press on DISPLAY
DC test voltage AC / DC input voltage Frequency Residual current Date, time	AC / DC input voltage Frequency Residual current Voltage bargraph

During the measurement



	ĺ.
A 234.	5MΩ
507∨ Elapsed	224.6pA time 00:00:43
DAR (30/60)	
PI (1/10) Capacitance	
Capatinante	

First screen	Press on DISPLAY
Measured resistance	Measured resistance
DC test voltage	DC test voltage
Residual current	Residual current
Measurement duration	Measurement duration
Insulation bargraph	DAR, PI, Capacitance

After the measurement

	Î.		İ			ĺ.
234.5	MO	FIXED VOL	TAGE		0 1\	
		<b>–</b> – – – – – – – – – – – – – – – – – –			V. II	
507∨	224.6pA	500		0.0Hz		24.6pA
Elapsed time	01:02:43		, <b>v</b>		AC	·
DAR (30/60)	2.64				14	
PI (1/10)	1.05	Input voltage	0.1V AC		V	
Capacitance	320 nF	Frequency	0.0Hz			
				0 100 25	0 500	750 1000
		Input current	24.6pA			
		Date: 31.08.2003	Time: 22:49			

Information accessible :

First screen	Press on DISPLAY	2 <sup>nd</sup> press on <i>DISPLAY</i>
Measured resistance DC test voltage Spurious input current Measurement duration DAR, PI, Capacitance	Test voltage AC / DC input voltage Frequency Spurious input current Date, time	AC / DC input voltage Frequency Spurious input current Voltage bargraph

# MANUAL STOP + DD mode

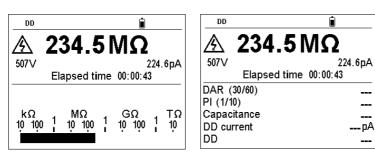
Before the measurement

DD		DD		Î
FIXED VOLTAGE			0 1V	
500	)V	0.0Hz	AC	24.6pA
Input voltage Frequency Input current Date: 09.09.2003	0.1V AC 0.0Hz 24.6pA Time: 09:39	0 100 2	<b>V</b>	750 1000

Information accessible :

First screen	Press on DISPLAY
DC test voltage AC / DC input voltage Frequency Spurious input current Date, time	AC / DC input voltage Frequency Spurious input current Voltage bargraph

During the measurement



Information accessible :

First screen	Press on DISPLAY
Measured resistance DC test voltage Spurious input current Measurement duration Insulation bargraph	Measured resistance DC test voltage Spurious input current Measurement duration DAR, PI, Capacitance Residual current (for the calculation of DD) DD

After the measurement

DD	Î	DD		DD	ĺ	
234.5	ΜΩ	FIXED VOL	TAGE	0	) 1V	
507∨ Elapsed tim	24.6pA	500	) V (	0.0Hz	AC	24.6pA
DAR (30/60) PI (1/10)	2.24 1.55	Input voltage	0. 1V AC		V	
Capacitánce DD current	220 nF 11.55 PA	Frequency Input current	0.1V AC 0.0Hz 24.6pA	0 100 250	500 750	1000
DD		Date: 09.09.2003	Time: 10:09			

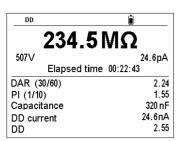
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Information accessible :

First screen	Press on DISPLAY	2 <sup>nd</sup> press on <i>DISPLAY</i>
Measured resistance DC test voltage Spurious input current Measurement duration DAR, PI, Capacitance Residual current (for the calculation of DD) DD	DC test voltage AC / DC input voltage Frequency Spurious input current Date, time	AC / DC input voltage Frequency Spurious input current Voltage bargraph

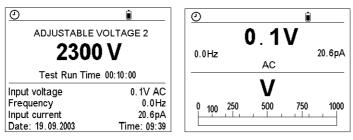
1mn after the measurement



The first screen displays the value of DD and the current used to calculate it (DD current)

#### TIMED RUN mode

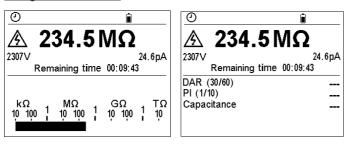
Before the measurement



Information accessible :

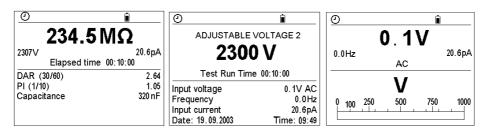
First screen	Press on DISPLAY
DC test voltage	AC / DC input voltage
Programmed duration of test	Frequency
AC/DCinput voltage	Residual current
Frequency	Voltage bargraph
Residual current	
Date, time	

During the measurement



First screen	Press on DISPLAY
Measured resistance	Measured resistance
DC test voltage	DC test voltage
Residual current	Residual current
Remaining measurement time	Remaining measurement time
Insulation bargraph	DAR, PI, Capacitance

After the measurement



Information accessible :

First screen	Press on DISPLAY	2 <sup>rd</sup> press on <i>DISPLAY</i>
Measured resistance	DC test voltage	AC/DC input voltage
DC test voltage	Programed duration of test	Frequency
Residual current	AC/DCinput voltage	Spurious input current
Measurement duration	Frequency	Voltage bargraph
DAR, PI, Capacitance	Spurious input current	
-	Date, time	

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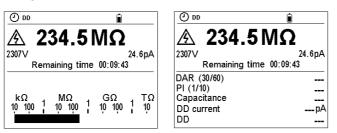
# TIMED RUN + DD mode

Before the measurement

O DD	Î	🕘 dd		<b>İ</b>
ADJUSTABLE		0.0Hz	0.1V	20.6pA
Test Run Tim	e 00:10:00			
Input voltage Frequency Input current Date: 19.09.2003	0.1V AC 0.0Hz 20.6pA Time: 09:39	0 100 25	50 500 75	0 1000

First screen	Press on DISPLAY
DC test voltage	AC / DC input voltage
Programmed duration of test	Frequency
AC/DC input voltage	Residual current
Frequency	Voltage bargraph
Residual current	
Date, time	

During the measurement



Information accessible :

First screen	Press on DISPLAY
Measured resistance DC test voltage Residual current Remaining measurement time Insulation bargraph	Measured resistance DC test voltage Residual current Remaining measurement time DAR, PI, Capacitance Residual current (for the calculation of DD) DD

#### After the measurement

🕘 DD	Î	🕗 dd	Î	O DD	ĺ	
234.5	24.6pA	ADJUSTABLE		0.0Hz	0.1V	24.6pA
Elapsed tim DAR (30/60)	e 00:10:00 2.24				AC	
PI (1/10) Capacitance	1.55 320 nF	Input voltage Frequency	0.1V AC 0.0Hz	0 100 250	V 500 750	1000
DD current DD	11.55 pA 	Input current Date: 19.09.2003	24.6pA Time: 10:05			

First screen	Press on DISPLAY	2 <sup>nd</sup> press on <i>DISPLAY</i>
Measured resistance DC test voltage Spurious input current Measurement duration DAR, PI, Capacitance Residual current (for the calculation of DD) DD	DC test voltage AC / DC input voltage Frequency Spurious input current Date, time	AC / DC input voltage Frequency Spurious input current Voltage bargraph

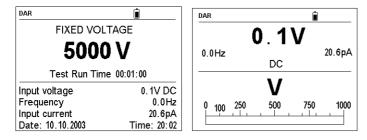
1 mn after the measurement

O DD	Î
234.5	MΩ
2307 V	24.6pA
Elapsed time	00:10:00
DAR (30/60)	2.24
PI (1/10)	1.55
Capacitance	320 nF
DD current	11.55 PA
DD	2.55

The first screen displays the value of DD and the current used to calculate it (DD current)

#### DAR mode

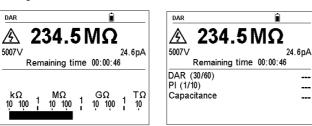
Before the measurement



Information accessible :

First screen	Press on DISPLAY
DC test voltage	AC / DC input voltage
Programmed duration of test AC / DC input voltage Frequency Residual current Date, time	Frequency Residual current Voltage bargraph

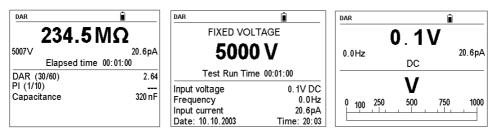
During the measurement



Information accessible :

First screen	Press on DISPLAY
Measured resistance	Measured resistance
DC test voltage	DC test voltage
Residual current	Residual current
Remaining measurement time	Remaining measurement time
Insulation bargraph	DAR, PI, Capacitance

After the measurement



Information accessible :

Firstsoreen	Resson DSPLAY	2 <sup>rd</sup> pesson <i>DSPLAY</i>
Masuredresistance DCtest voltage Residual current Masurement cluration DAR, IR, Capacitance	Ditest voltage Rogrammed duration of test AC/DCirput voltage Frequercy Spuricus input current Date, time	AC/DCirputvoltage Frequency Spuricusinputcurrent Voltagebargraph

PI mode

Same as DAR mode except:

- PI instead of DAR at the top left of the display unit

- Remaining Time = 10 mn

- After the measurement : display of DAR and PI .

#### GRAPH secondary function

After a "programmed time test" measurement (Timed Run or Timed Run + DD), pressing this key displays the insulation resistance versus measurement time curve.

This curve is plotted from the samples noted during the measurement.

	GRAPH
5078∨	328.5 MΩ 00:02:30
MΩ 3000-	
2500-	
2000-	
1500-	
1000-1	
500-	0:30 1:00 1:30 2:00 2:30 3:00

#### 4.3 KEYS √ / T°

The T° secondary function is used to refer the result of the measurement to a temperature other than that of the measurement.

This makes it possible to observe the insulation resistance over time and judge its evolution under comparable temperature conditions.

This is because insulation resistance varies with temperature according to a quasi-exponential law. As part of a maintenance program covering of a population of motors, for example, it is important to perform periodic measurements under similar temperature conditions. Otherwise, the results obtained must be corrected to refer them to a fixed reference temperature.

This function does this.

# Attention :

- T<sup>o</sup> can be activated only after a measurement has been made (whatever the mode used to make it) and before it is stored.
- If the result of your measurement is outside of the range (the display unit displays < or > to the range
  possible with the test voltage used), this function cannot be applied.

#### Procedure :

- You have made a measurement and not yet stored it. Check that the result is not outside of the range.
- Enter the T° mode by pressing 2nd + T°

TEMPERATURE	
Probe Temperature	23.7°C
Resistance Correction	on
RcReference Temperature	28.5°C
ΔT for R/2	23.0°C
R measured	273.7MΩ
Rcat 28.5°C	328.5MΩ

- Enter the estimated temperature («Probe Temperature») at which you made the measurement (by default, the instrument proposes the value set in SET-UP).
- Set "Resistance Correction" to On to perform the calculation.
- The calculation is performed immediately and the result is displayed: Rc.

This indicates what the measurement result would have been at the reference temperature.

The Reference temperature (Rc Reference Temperature) and the coefficient DT indicated and used for the calculation are those defined in SET-UP. To modify them, see § 4.5.

Attention :

To store this calculation, press 2nd + T° again (OK is then displayed) before storing everything.



Remarks :

- During the procedure, pressing DISPLAY or turning the switch cancels the calculation in progress.
   If the coefficient ∆T used for the calculation is not known, the instrument can calculate it in advance,
- using at least 3 stored measurements made at different temeperatures (cf. § 4.5.3) Detail concerning the calculation performed :
- The insulation resistance varies with the measurement temperature.

This dependence can be approximated by an exponential function :

Rc = KT \* RT

- where Rc: insulation resistance at reference temperature (Rc Temperature Reference)
  - RT: insulation resistance measured at T°C (Probe Temperature)
  - KT: coefficient at T°C defined as follows:
  - KT = (1/2) \* ((Rc Temperature Reference-T) / DT)
  - T: estimated temperature at time of measurement (Probe Temperature)
  - $\Delta T$ : temperature difference for which the insulation is divided by 2.
  - Rc Temperature Reference :

reference temperature to which the measurement is referred.

# 4.4 **•** / SMOOTH KEY

The SMOOTH secondary function activates / deactivates an insulation measurement digital filter. It affects only the display (which is smoothed), not the measurements.

This function is useful if the insulation values displayed are very unstable.

The filter is calculated as follows:

RSMOOTH = RSMOOTH + (R – RSMOOTH) / N

Since N is set to 20, the time constant of this filter is approximately 20 seconds.

# 4.5 SET-UP FUNCTION (INSTRUMENT CONFIGURATION)

This function, located on the rotary switch, can be used to change the configuration of the instrument by accessing directly the parameters to be modified.

Turning the rotary switch to SET-UP gives you access to the menu of all modifiable parameters. Select the parameter to be modified and its value using the  $\blacklozenge$ ,  $\blacklozenge$ , and  $\checkmark$  keys.

#### 4.5.1 SET-UP MENU

SET-UF	P	SET-UP	
Instr.Nr. 960004 S	SW Version 1.1	Instr.Nr. 960004 SW Ve	rsion 1.1
Display contrast	80	I⊒PI (m/m)	1/10
Alarm Settings		Set Step Function 1	
Adjustable Voltage 1	1 2700∨	Set Step Function 2	
Adjustable Voltage 2	2 370∨	Set Step Function 3	
Adjustable Voltage 3	3 4300∨	Temperature Unit	Celsius
Timed Run (h:m)	0:10	Default probe temperature	23 °C
Sample Time (m:s)	0:30	Rc reference temperature	30 °C
DAR (s/s)	30/60	∆T for R/2	10 °C

SET-U	P			SE	ET-UP
Instr.Nr. 960004	SW Vei	rsion 1.1	Instr.Nr. 9	960004	SW Version 1.1
■Calculate ∆T from M Maximum Output Vol Set Default Paramet Clear Memory	tage ĺ	5100∨	Date (d. Date (d. Time (h		Europe 30.10.2003 15:47
V Disturbance / VO	utput	10%			
Buzzer Power Down		on on			
BaudRate	9600	/RS232			

Description of each instrument configuration parameter :

Display Contrast :

modification of display unit contrast

Default value	Range
80	0255
	Attention : the display unit is no longer legible above 130

Alarm Settings :

programming of measurement threshold values below which an audible alarm is triggered.

	Default value	Range
500V	< 500 kΩ	30kΩ.2TΩ
1000V	< 1,0 MΩ	100kΩ4TΩ
2500V	< 2,5 MΩ	300kΩ10TΩ
5000V	< 5MΩ	300kΩ10TΩ
Adj. Voltage 1	< 50 kΩ	10kΩ10TΩ
Adj. Voltage 2	< 100 kΩ	10kΩ10TΩ
Adj. Voltage 3	< 250 kΩ	10kΩ10TΩ

Note : to return to the SET-UP menu, press the DISPLAY key

# Adjustable Voltage 1, 2, 3

1, 2, 3 adjusted voltage : 3 different values can be predefined

	Default value	Range
Adjustable Voltage 1	50V	405100V
Adjustable Voltage 2	100V	(in steps of 10V from 40V to 1000V
Adjustable Voltage 2	250V	(in steps of 100V from 1000V to 5100V)

• Timed Run (h : m)

duration of test in "Timed run" mode

Default value	Range
00 : 10 (h:m)	0049:0159 (h:m)

### • Sample Time (m : s)

time interval between samples noted in Timed Run mode for plotting R(t)

Default value	Range
00 : 10 (ms)	0059:0559 (ms)

• DAR (s : s)

 $1^{\mbox{\scriptsize st}}$  and  $2^{\mbox{\scriptsize nd}}$  times for the DAR calculation

Default value	Range
30 : 60 (s:s)	1090:15180 (s:s)
	5-second steps

• PI (m : m)

1<sup>st</sup> and 2<sup>nd</sup> times for the PI calculation

Default value	Range
01 : 10 (mm)	0,530 (0.5-then 1-m steps) 190 (0.5, then 1-, then 5-m steps)

• Set Step Function 1, 2, 3

for each predefined step function mode, definition of the various voltages, of the duration of each step, and of the duration for the recableing of samples.

	Default value		Ra	nge
	Voltage	Duration (h:m)	Voltage	Duration (h:m)
Step Function 1				
step 1	50V	00:01	40Và 5100V	0009:0159
step 2	100V	00:01	(in 10-V, then 100-V	0009:0159
step 3	150V	00:01	steps)	0009:0159
step 4	200V	00:01		0009:0159
step 5	250V	00:01		0009:0159
	sample time	00 : 01 (m:s)		see note
				(0059:059)
Step Function 2				
step 1	100V	00:01	40Và 5100V	0009:0159
step 2	300V	00:01	(in 10-V, then 100-V	0009:0159
step 3	500V	00:01	steps)	0009:0159
step 4	7000V	00:01		0009:0159
step 5	900V	00:01		0009:0159
	sample time	00 : 01 (m:s)		see note
				(0059:059)
Step Function 3				
step 1	1000V	00:01	40Và 5100V	0009:0159
step 2	2000V	00:01	(in 10-V, then 100-V	0009:0159
step 3	3000V	00:01	steps)	0009:0159
step 4	4000V	00:01		0009:0159
step 5	5000V	00:01		0009:0159
	sample time	00 : 01 (ms)		see note
				(0059:059)

**Note :** the minimum sample time is related to the total duration of the test (Total Run Time). It is equal to : Sample Time (seconds) =  $(h+1)^*5$  where h= total run time in hours.

#### Temperature Unit

selection of temperature unit

Default value	Range
Ĵ	°Cor°F

# Default Probe Temperature

estimated measurement temperature unit

Default value	Range
23°C	-15°C+75°C

#### Rc Reference Temperature

reference temperature to which the measurement result must be referred

Default value	Range
40°C	-15°C…+75°C

■ △T for R/2

estimated  $\Delta T$  to obtain an insulation resistance / 2

Default value	Range
10°C	-15℃…+75℃

#### Calculate **ΔT from Memory**

used to calculate  $\Delta T$  from 3 stored measurements performed on the same instrument but at different temperatures (see § 4.5.3)

Maximum Output Voltage

imposes maximum test voltage

Default value	Range
5000V	405100V

#### Set Default Parameter

default configuration : reinitializes the instrument with the default values of all parameters.

activation / desactivation of buzzer (keys, measurements, alarms)

- Clear Memory
   can be used to partially or completely erase stored data cf. § 4.5.2
- V Disturbance / V Output = dlSt factor (cf. § 3.2 «important remark»)

Default value	Range
3%	3%, 10% or 20%

Buzzer

Default value	Range
ON	ON or OFF

Power Down

automatic shut-down of the instrument after 1mn if no key is activated

0FF C	NarOFF

Baud Rate

RS 232 communication format and rate (cf. § 6.1)

Default value	Range
9600/RS232	3009600/RS232
	or — / Parallel

Units

display version

Default value	Range
Europe	Europe or USA

Date

Europe	jj.mmaaaa
USA	mmdd.yyyy

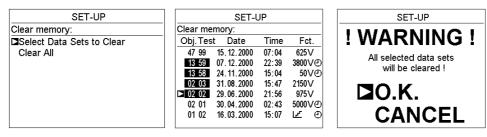
Time

h:m - current time or set time

#### 4.5.2 MEMORY ERASURE

In SET-UP, select Clear memory

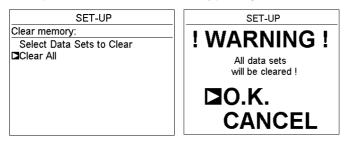
- > To erase the content of one or more specific OBJ : TEST numbers
- select Select Data Sets to Clear by pressing >
- then each memory to be erased using  $\,\blacktriangleright\,, \blacktriangleleft\,, \bigstar\,$  and  $\,\blacktriangledown\,$
- validate by pressing DISPLAY. The operation is confirmed or cancelled by pressing >



> To erase the entire memory

- select Clear All by pressing >

- The operation is confirmed or cancelled by pressing >



_	$\mathbf{a}$
	<u>ـ</u>

#### 4.5.3 CALCULATION OF \$\$ TROM STORED DATA

The coefficient  $\Delta T$  is used to calculate the insulation resistance at a temperature other than the measurement temperature (cf. § 4.3).

It is the temperature difference at which the insulation concerned is divided by 2.

This coefficient is variable: it depends on the type of insulation.

When it is not known, the instrument can calculate it from three or more stored measurements.

Attention, these 3 measurements must have been made on the same device (identical insulation) but at 3 different temperatures, and the temperatures must have been recorded (2nd function + T°) at the same time as the measurements, without applying the correction (Resistance Correction OFF).

### Procedure :

In SET-UP, select Calculate AT from Memory . and press >

The display unit proposes all values recorded with a temperature

- Select at least 3 measurements using the ▶, ◀, ▲ and ▼ keys.
- $\Delta T$  is calculated and recorded automatically once 3 stored measurements have been selected, and updated as more measurements are selected.
- The larger the number of measurements, the more "accurate" the calculation of  $\Delta T$ .

Note: this calculation is possible only for resistance values < 200GΩ.

#### 4.5.4 MAXIMUM OUTPUT VOLTAGE

- In the SET-UP menu, select Maximum Output . Voltage
- Adjust the maximum output voltage using the  $\blacktriangleright$  key, then the  $\blacktriangle$  and  $\neg$  keys.

SET-UP			
Instr.Nr. 960004 SW Version 1		sion 1.1	
Calculate ∆T from Memory Maximum Output Voltage 5100∨ Set Default Parameter Clear Memory			
V Distur	V Disturbance / V Output 10%		
Buzzer			on
Power Down			on
1	201111		0.11
BaudRa		9600	/RS232
BaudRa	set-u		/ RS 232
BaudRa	ate		/ RS 232
BaudRa	set-u		/ RS 232
Baud Ra	te SET-U tion for R/2	JP	/ RS 232
Baud Ra	te SET-U tion for R/2 Res.	Volt. 5078V	/ RS232 23.7°C Temp.
BaudRa △T Calcula Obj. Test 47 99	SET-L tion for R/2 Res. 228.5MΩ	JP Volt. 5078∨ 5078∨	/ RS 232 23.7°C Temp. 23°C

328.5MΩ

328.5MΩ

328.5MΩ

02 02

02 01

01 02

5078V

5078V

5078V

23°C

23°C

23°C

SET-UP			
Instr.Nr. 960004 SW Version 1.			
Calculate ∆T from Memory Maximum Output Voltage 5100∨ Set Default Parameter Clear Memory			
V Disturbance / V Output 10			
Buzzer	on		
Power Down BaudRate	on 9600 / RS232		

This function prohibits the use of certain test voltages for the insulation measurement. The instrument can then be used by less experienced persons for specific applications (telephony, aeronautics, etc.) where it is important not to exceed some maximum test voltage. For example, if the maximum output voltage is set to 750V, the measurement will be made at 500V in switch position 500V, and at not more than 750V in all other positions.

#### 4.6 LIST OF CODED ERRORS

If an anomaly is detected when the instrument is started up or in operation, the display unit indicates an error code. The format of this error code is a 1- or 2-digit number. This number identifies the anomaly and the action to be taken.

Possible errors :

- **D** The codes from 0 to 9 identify fatal errors in the hardware. The instrument must then b returned.
- □ The codes from 20 to 25 identify semi-fatal errors, except for codes 21 and 25. The instrument must be returned.
- Error 20 Communication failed
- Error 21 Check of options failed
- Error 22 Check of contants failed
- Error 23 Check of calibration values failed
- Error 24 Check of instrument identification number failed
- Error 25 Check of print file failed

For non-fatal errors 21 and 25, it is not necessary to return the instrument : simply use SET-UP to restore the default parameters (Set Default Parameter).

Other possible error :

□ If it is impossible to store data, the entire content of memory must be erased using SET-UP (Clear

Memory)

# **5. PROCEDURE**

# **5.1. COURSE OF MEASUREMENTS**

• Start up the instrument by setting the switch to the position corresponding to the measurement to be made.

The instrument can measure insulation values from  $10 \, k\Omega$  to  $10 \, T\Omega$ , depending on the test voltage selected-from 40V to 5100V DC.

The screen is as follows :

	Ì
FIXED VOI	LTAGE
250	0 V
Input voltage Frequency	∆ 230 V AC 50 0 Hz
Input current Date: 31.08.2000	24.6nA Time: 22:39

It displays :

- the battery symbol and battery charge condition,

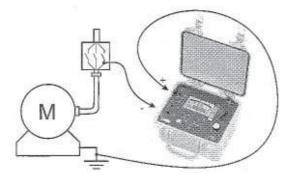
- the test voltage selected,

- the voltage, frequency and residual current on the input terminals,

- the date and time.

Connect the cables of the + and - terminals to the measurement points..

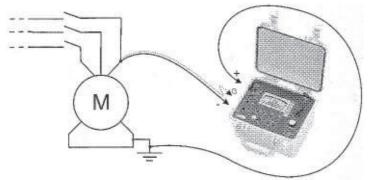
**Connection diagram for measurement of low insulation values** (example of a motor)



To measure high insulation values (> 1  $G\Omega$ ), we recommend using guard terminal «G» to avoid leakage and capacitive effects or eliminate the influence of superficial leakage currents. The guard terminal is connected to a surface where superficial currents may circulate through dust and humidity, e.g. the insulation surface of a cable or transformer, between two measurement points.

#### **D** Connection diagram for measurement of high insulation values

- a) Example of a motor (reduction of capacitive effects)
- b) Example of a cable (reduction of superficial leakage effects)



 Unless the step function mode is selected («*Adj. Step*»), select the measurement mode to be used (Manual Stop, Manual Stop +DD, Timed Run, Timed Run +DD, DARor PI) by pressing the **MODE** key (cf. § 4.1)

# • A press on START/STOP triggers the measurement.

If the voltage present is greater than the maximum allowed value, the measurement will be disabled (see \$3.2).

The **DISPLAY** key can be used to consult all information available during the measurement.

This information depends on the measurement mode selected (cf. § 4.2).

If the insulation values displayed are very unstable, a digital filter can be activated by pressing **SMOOTH** to smooth them (cf. § 4.4).

The alarm mode can be activated by pressing **ALARM**. An audible beep will sound if the measurement result is below the value defined in SET-UP (cf. 4.5).



Pressing START/STOP again stops the measurement.

The last result remains displayed until the next measurement is made or the switch is turned.

# When the insulation measurements stop, the circuit tested is automatically discharged via a resistor in the instrument.

The **DISPLAY** key can be used to consult all information available after the measurement. This information depends on the measurement mode selected (cf. § 4.2).

If the measurement was in Timed Run or Timed Run + DD mode, pressing **GRAPH** displays the insulation measurement versus time curve (cf. § 4.2).

Pressing T° refers the measurement result to the reference temperature defined in SET-UP (cf. § 4.3).

#### 5.2 STEP FUNCTION MODE

Test based on the principle that an ideal insulation produces the same resistance whatever the test voltage applied.

Any negative variation of this resistance therefore means that the insulation is defective: the resistance of a defective insulation decreases as the test voltage increases. This phenomenon is barely observed with "low" test voltages.

In consequence, at least 2500V must be applied.

The usual test condition is a voltage increasing in steps: 5 1-mn steps.

Assessment of the result:

- a deviation of the resistance = f(test voltage) curve that exceeds 500ppm/V generally indicates the presence of mould or other deterioration.

- a larger deviation or a sudden drop indicates the presence of localized physical damage (arcing, "perforation" of the insulation, etc.).

#### Procedure :

 In the SET-UP menu, select Set Step Function 1, 2 or 3 Example : here, step function n°3

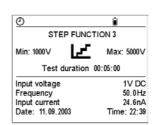
SET-UP		
Instr.Nr. 960004	SW Version 1.1	
PI (m/m)	1/10	
Set Step Function	1	
Set Step Function	2	
Set Step Function	3	
Temperature Unit	Celsius	
Default probe temp	oerature 23 °C	
Rc reference temp	erature 30 °C	
∆T for R/2	10 °C	

 Define the step function and the desired number of measurement samples (R(t) sample).

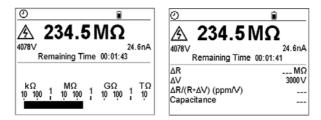
SET-UP			
Ramp 3 definition:			
Step	Voltage [	Duration (h:m)	
	1000∨	01:00	
2	2000∨	01:00	
3	3000 V	01:00	
4	4000∨	01:00	
5	5000∨	01:00	
-	Total duration (h:n	n) 05:00	
R(t	) sample (m:s)	00:20	

 Once the step function is defined, set the switch to Adl. Step and select Step Function n°3 using the > key.

 Start the measurement by pressing START/ STOP



During the measurement, the following screens can be accessed by pressing the DISPLAY key.



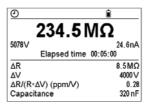
• At the end of the measurement, the following are indicated : -the difference  $\Delta R$  in insulation resistance between the final resistance (with the highest test voltage) and the initial resistance (with the lowest test

voltage) - the difference  $\Delta V$  between the final and initial test voltages.

- the slope of the curve in ppm / V
- the capacitance

 Pressing the GRAPH key displays the resistance versus applied test voltage curve.
 Using the >, 4, key, it is possible to scroll the various samples recorded and, for each recable, to know :

- the insulation resistance value
- the applied test voltage
- the time of recableing.



Resistance	328.5MΩ
	5078 V DC
Elapsed Time	04:20
MΩ 3000- 2500- 2000- 1000- 1000-	5000 
500 0 1:00 2:00 3:00 4:0	0 5:00

# 6. MEMORY / RS 232

# 6.1 RS 232 CARACTERISTICS

□ The baud rate can be adjusted to 300, 600, 1200, 2400, 4800, 9600, or "Parallel" for printing on parallel printers via the optional serial / parallel adapter.

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This adjustment is performed in the SET-UP (see § 4.5)

Data format : 8 data bits, 1 stop bit, no parity, Xon / Xoff protocol

Connexion to the serial printer : DB9F → DB9M
 2→2 5→5
 3→3 6→6
 4→4 8→8
 Connexion to a PC or to a parallel printer : DB9F Ô DB9F

- $\begin{array}{ccc} 2 \rightarrow 3 & 5 \rightarrow 5 \\ 3 \rightarrow 2 & 6 \rightarrow 4 \end{array}$
- $4 \rightarrow 6 \quad 8 \rightarrow 7$

Note : check that there is no connection between pins 6 and 8 of the RS232 port of the instrument.

### 6.2 RECABLEING / PLAYBACK OF STORED VALUES (MEM/*MR* KEY) 6.2.1 MEM PRIMARY FUNCTION (STORAGE)

This function is used to recable the results in the instrument's RAM. The results can be stored at addresses identified by an object number (OBJ) and a test number (TEST). An object represents a "box" in which 99 tests can be stored. An object can thus represent a machine or an installation on which a number of measurements are performed.

1. When the MEM key is activated, the following screen is displayed.

Store MEMORY	
Obj. Test Date T	ime Fct.
□ 13 59 07.10.2003 22	:39 3800∨⊘
13 58 24.09.2003 15	:04 50V⊙
02 03 31.08.2003 15	:47 2150∨
02 02 29.06.2003 21	:56 975∨
02 01 30.04.2003 02	:43 5000∨⊘
01 02 16.03.2003 15	:07 ජුව
01 01 02.01.2003 04	:09 1450∨

The flashing cursor idetifies the first free Obj : Test location, here : 13:59

(the Obj. number is that of the last measurement stored, but the Test number is incremented by 1).

It is always possible to modify Obj. : Test using the ▶, ◀ , ▲ and ▼ keys.

If a new Obj. is selected, Test is set to 01.

If the user selects a memory address that is already occupied, this screen is displayed and prompts the user to confirm or cancel erasure of the content of the address.

To validate, use the ▶ key.



2. When the MEM key is pressed again, the results of measurements in progress are recorded at the selected memory address (whether occupied or not).

All information about a measurement will be stored at a single location in memory: date, time, test mode and voltage, insulation resistance, capacitance, residual current, and, possibly, DAR, PI, DD, measurement referred to the reference temperature, or even the R(t) graph.

Note: If a key other than MEM or the switch is activated before MEM is presses a second time, the recable mode is exited without the results being stored.

#### Estimate of result recableing capacity

Total memory space:128 KbytesInternal management:8 KbytesMemory space available:120 KbytesAn insulation measurement result requires approximately 80 bytes.It is therefore possible to recable approximately 1500 insulation measurements.

#### □ Memory space available

This function is automatically activated when a result is recorded. Press MEM once to obtain the next free OBJ. TEST number; the bargraph indication is proportional to the

free memory available.

- If the entire memory is free, the bargraph is completely empty.

- If the entire memory is full, the bargraph is all black.

One segment of the bargraph represents approximately 50 records.

### 6.2.2 MR SECONDARY FUNCTION

The MR function is used to recall any data from memory, whatever the active position of the rotary switch, except for the OFF and SET-UP positions.

When the MR key is activated, the following screen is displayed.

Recall	MEMO	₹Y	
Obj. Test	Date	Time	Fct.
☑ 47 99	15.10.2003	07:04	625 V
13 59	07.09.2003	22:39	3800∨⊘
13 58	24.09.2003	15:04	50V⊘
02 03	31.08.2003	15:47	2150 V
02 02	29.06.2003	21:56	975 V
02 01	30.04.2003	02:43	5000∨⊘
01 02	16.03.2003	15:07	ଜୁମ
01 01	02.01.2003	04:09	1450 V

The flashing cursor identifies the last occupied Obj. Test number, here 47:99

Use the ▶, ◀ , ▲ and keys to select the desired Obj. Test number.

After selecting the Obj. Test, press > to access the first item of information relative to this measurement. To access the other items, press **DISPLAY** repeatedly, or **GRAPH**, if the mode selected before the measurement was begun allows.

To exit from the MR function, press MR again or turn the switch.

#### 6.3 PRINTING MEASURED VALUES : PRINT KEY

Pressing the PRINT key gives access to the menu below :

PRINT	
■Print result Print memory Baud rate / Port	9600 / RS 232

**Print result** : *immediate printing of the measurement* : following a measurement or after access to the MR mode.

Print memory
 printing of stored data

**Baud rate / Port** baud rate adjusted in the SET-UP menu (cf. § 4.5).

After selection of the printing mode :

- If the transmission of data to the printer goes well, the COM symbol flashes at the top left of the display unit.

- If a problem occurs, the COM symbol remains lit steadily at the top left of the display unit.

#### 6.3.1 IMMEDIATE PRINTING OF THE MEASUREMENT : PRINT RESULT

When this printing mode is selected, the following are printed, in order:

- general information concerning the measurement,

- the measurement result,

- if the T° function was activated, the measurement result referred to the reference temperature,

- for a Timed Run test, the list of recorded samples.

To stop printing, change the setting of the rotary switch.

Depending on the measurement performed, the following models are obtained.

Any measurement except srep function measurements :

CHAUVIN ARNOUX C.A 6549 Instrument number: 000 001 Company:.... Address:.... Tel.:.... Fax:.... Email:.... Description:.... OBJECT: 01 TEST: 01 (printed only in MR mode) Starting time: Running ti INSULATION RESISTANCE TEST 14h55Running time:00:15:30Temperature:23°C Relative humidity: .... % 1000 V Test voltage: 385 GOhm Insulation resistance: Rc - calculated resistance 118,5 GOhm at reference temperature 40°C with ÄT for R/2 10°C with ÄT for R/2 1,234 DAR (1'/30") PI (10'/1') 2,345 DD - . ---Capacitance 110 nF Elapsed time Utest Resistance (after timed run test) 00:00:10 1020 V 00:00:30 1020 V 00:00:50 1020 V 35,94 GOhm 42,0 GOhm 43,5 Gohm ...etc.....

Date of next test: ../../.... Remarks:..... Operator: ... Signature: ....

#### □ Step function measurement:

```
CHAUVIN ARNOUX C.A 6549
Instrument number: 000 001
Company:.....
Address:....
Tel.:....
Fax:....
Email:....
Description:....
OBJECT: 01 TEST: 01
STEP FUNCTION TEST
                      31.01.2003
Date
Starting time:
                          14h55
Running time:
Temperature:
                        00:00:50
                       23°C
Temperature:
     ive humidity: .... %
-----Step Duration Voltage Resistance
Relative humidity:
No. h:mm def. actual
1 0:10 1000 V 1020 V 2,627 GOhm
2 0:10 2000 V 2043 V 2,411 GOhm
3 0:10 3000 V 3060 V 2,347 GOhm
 4 0:10 4000 V 3755 V 2,182 GOhm
 5 0:10 5000 V 3237 V 2,023 GOhm
\Delta R
                         604 GOhm
\Delta V
                          4000 V
\Delta R / (R * \Delta V) (ppm/V)
                          -57 ppm
Capacitance
                          110 nF
               ___
Elapsed time Utest Resistance

        00:00:10
        1020 V
        2,627 GOhm

        00:00:30
        1020 V
        2,627 GOhm

        00:00:50
        1020 V
        2,627 Gohm

           1020 V
...etc.....
Date of next test: ../../....
Remarks:....
Operator:. ... ......
Signature: .....
```

((printed only in MR mode)

#### 6.3.2 PRINTING OF STORED DATA : PRINT MEMORY

When this printing mode is selected, the content of the memory is displayed. Stored measurements to be printed are selected using the **>**, **4**, **•** and **•** keys.

	PRIN	Г	
Obj. Tes	t Date	Time	Fct.
47 99	08.10.2003	07:04	625 V
13 59	07.09.2003	22:39	3800∨⊘
13 58	24.11.2003	15:04	50 ∨ ଡ
02 03	31.08.2003	15:47	2150 V
► 02 02	29.06.2003	21:56	975 V
02 01	30.04.2003	02:43	5000∨⊘
01 02	16.03.2003	15:07	ъъ
01 01	02.01.2003	04:09	1450 V

Here, the measurements to be printed are :

	13	÷	59
	13	:	58
(	)2	:	03
(	)2	:	02

Once they have been selected,

To start printing, press the *PRINT* key again. To exit without printing, change the setting of the rotary switch. To stop printing, change the setting of the rotary switch. The printing of each group of data is reduced to the main results.

Depending on the measurement performed, the following models are obtained.

Any measurement except step function measurements : CHAUVIN ARNOUX C.A 6549 Instrument number: 000 001 Company:..... Address:.... Tel.:.... Fax:.... Email:.... Description:.... OBJECT: 01 TEST: 01 INSULATION RESISTANCE TEST Date31.01.2003Starting time:14h55Running time:00:15:30Temperature:23°C Temperature:23°CRelative humidity:.... %Test voltage:1000 V 385 GOhm Insulation resistance: Rc - calculated resist. 118,5 GOhm at reference temperature 40°C with  $\Delta T$  for R/2 10°C DAR (1'/30") 1,234 PI (10'/1') 2,345 DD -,--110 nF Capacitance OBJECT: 01 TEST: 02

INSULATION RESISTANCE TEST 31.01.2003 Date Starting time: 17h55 17h55 00:17:30 Running time: Temperature: 23°C Relative humidity: · · · · § 1000 V Test voltage: Insulation resistance: 385 GOhm \_\_\_ Rc - calculated resist. 118,5 GOhm at reference temperature 40°C 10°C with  $\Delta T$  for R/2 \_\_\_\_\_ DAR (1'/30") 1,234 PI (10'/1') 2,345 DD -,---Capacitance 110 nF ...etc..... Date of next test: ../../.... Remarks:.... Operator:. ... ...... Signature: ..... □ Step function measurement: CHAUVIN ARNOUX C.A 6549 Instrument number: 000 001 Company:.... Address:.... Tel.:.... Fax:.... Email:.... Description:.... OBJECT: 01 TEST: 01 STEP FUNCTION TEST 31.01.2003 Date Starting time:14h55Running time:00:00:50Temperature:23°CRelative humidity:.... % Starting time: N° h:mm def. actual

 1
 0:10
 1000 V 1020 V
 2,627 GOhm

 2
 0:10
 2000 V 2043 V
 2,411 GOhm

 3
 0:10
 3000 V 3060 V
 2,347 GOhm

 4
 0:10
 4000 V 3755 V
 2,182 GOhm

 5
 0:10
 5000 V 3237 V
 2,023 GOhm

 ΔR
 604 GOhm
 4000 V

 ΔR/(R\*ΔV) (ppm/V)
 -57 ppm

 Capacitance
 110 nF

OBJECT: 01 TEST: 03 ...*etc*.....

Date of next test: ../../.... Remarks:.... Operator:... Signature:

#### 6.3.3 PRINTING WITH THE SERIAL-PARALLEL ADAPTER

- 1. Connect the RS232 null modem cable to the C.A 6549
- 2. Connect this cable to the adapter, then the adapter to the printer cable
- 3. Power up the printer
- 4. Power up the C.A 6549
- 5. To start printing, press PRINT:

to print a measurement immediately, proceed as described in § 6.3.1

to print stored data, proceed as described in § 6.3. 2

### ATTENTION:

This adapter is designed to be used only with the C.A 6543, C.A 6547, and C.A 6549 and is unsuitable for any other application.

# 7. SPECIFICATIONS

### 7.1 REFERENCE CONDITIONS

Influence quantities	Reference values
Temperature	23°C±3K
Relative humidity	45% to 55 %
Power supply voltage	9 to 12 V
Frequency range	DC and 15,365 Hz
Capacitance in parallel with resistor	ΟμF
Electric field	0
Magnetic field	<40 A/m



#### 7.2 **CHARACTERISTICS PER FUNCTION**

#### 7.2.1 Voltage

□ Characteristics

Measurement domain	1.099,9 V	1009 99 V	10002 500 V	25015 100 V
Resolution	0.1 V	1 V	2 V	2 V
Precision	±(1% reading + 5 points)	$\pm$ (1% reading + 1point)		
Frequency range	15	DC 15 Hz500 Hz or DC		

□ Input impedance : 750 k $\Omega$  to 3 M $\Omega$  depending on voltage measured

Measured	0900 V	901180	180127	270150
voltage		0 V	00 V	00 V
Input impedance	750kΩ	1.5MΩ	2.25MΩ	3MΩ

 Measurement category : 1000V CAT III or 2500V CAT I (transients  $\leq$  2,5kV)

### 7.2.2 LEAKAGE CURRENT MEASUREMENT

Before an insulation measurement :

DC measurement	0.0000.	0.2509.	10.0099	100.099	
domain	250 nA	999 nA	.99 nA	9.9 nA	
Resolution	1 pA	1 pA	10 pA	100 pA	
Precision	± (15%L+	± 10% L	± 5% L		
	10 pts)				
DC measurement	1.0009.	10.009	100.09	100030	
domain	999 µA	9.99 µA	99.9 µA	00 µA	
Resolution	1 nA	10 nA	100 nA	1 µA	
Precision	± 5% L				

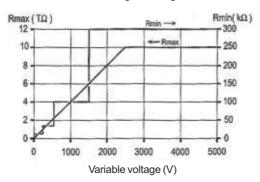
#### During an insulation measurement :

DC measurement	0.0000.	0.2509.	10.0099	100.099
domain	250 nA	999 nA	.99 nA	9.9 nA
Resolution	1 pA	1 pA	10 pA	100 pA
Precision	± (15%L+	± 10% L	± 5% L	± 3% L
	10 pts)			
DC measurement	1.0009.	10.009	100.09	100030
domain	999 µA	9.99 µA	99.9 µA	00 µA
Resolution	1 nA	10 nA	100 nA	1 µA
Precision	± 3% L			

7.2.3 INSULATION RESISTANCE Method : voltage-current measurement (as per DIN VDE 0413 Part 1/09.80, EN61557, 500V to 1000V)

<ul> <li>Nominal output voltage:</li> <li>Precision ±2%</li> </ul>	500, 1000, 2500, 5000 V $_{DC}$ adjustable from 40 V to 1000 V $_{DC}$ in 10V steps adjustable from 1000 V to 5100 V $_{DC}$ in 100V steps		
Nominal current:	≥1 mA DC		
□ Short-circuit current:	< 1,6 mA $\pm$ 5% $_{\rm DC}$ ( 3,1mA maximum starting)		
□ Maximum acceptable AC voltage:	= (1,05 + dISt) *Unominal + 50V		
<ul> <li>Measurement ranges :</li> <li>500 V :</li> <li>1000 V :</li> <li>2500 V :</li> <li>5000 V :</li> <li>Variable (40 V5100 V) :</li> </ul>	30 kΩ 1,999 ΤΩ 100 kΩ 3,999 ΤΩ 100 kΩ 9,99 ΤΩ 300 kΩ 9,99 ΤΩ see graph below		

## Resistance range in voltage mode



## $\hfill\square$ Precision and resistance range in fixed voltage mode

Test voltage	500 V	500 V - 1000 V 2500 V	500 V - 1000 V - 2500 V - 5000 V			
Specified	30kΩ	100kΩ	300kΩ	30kΩ	100kΩ	300kΩ
measurem	to	to	to	to	to	to
ent	99kΩ	299kΩ	999kΩ	99kΩ	299kΩ	999kΩ
domain						
Resolution	1kΩ 10kΩ 100kΩ					
Accuracy	± (5% reading + 3 points)					

Test voltage	500 V - 1000 V - 2500 V -5000 V			1000 V - 2500 V 5000 V	2500 ∨ 5000 ∨	
Specified	400MΩ	4,00GΩ	40,0GΩ	400GΩ	2,000ΤΩ	4,00ΤΩ
measurem	to	to	to	to	to	to
ent	3.999GΩ	39.99GΩ	399.9GΩ	1.999TΩ	3.999TΩ	10.00TΩ
domain						
Resolution	1MΩ	10MΩ	100MΩ 1GΩ 10GΩ			10GΩ
Accuracy	± (5% readi	ng + 3 points)	± (15% reading + 10 points)			

#### □ Precision and resistance range in variable / adjustable voltage mode Max. resistance measured = test voltage / 250pA

Test voltage	40160V	170510V	5201500V	16005100 V
Min. measured resistance	10 kΩ	30 kΩ	100 kΩ	300 kΩ
Max. measured resistance	160.0 GΩ to 640.0 GΩ	640.0 GΩ to 2.040 TΩ	2.080 TΩ to 6.000 TΩ	6.400 TΩ to 10.00 TΩ

Note : the precision in variable mode must be interpolated from the precision tables provided for fixed test voltages.

#### D Measurement of DC voltage during insulation test

Specified measurement domain	40.099.9 V	1001500 V	15015100 V	
Resolution	0.1 V	1 V	2 V	
Accuracy	1% L			

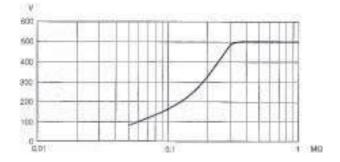
During the measurement, the maximum acceptable voltage on the terminals is (AC or DC): U peak = U nominal \* (1.05 + dISt) where dISt = 3%, 10%, or 20%

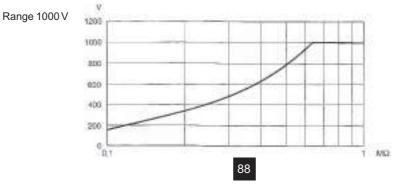
D Measurement of DC voltage during insulation test

Specified measurement	255100 V	
domain		
Resolution	0,2% Un	
Accuracy	± (5% R + 3 points)	

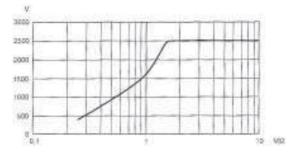
D Typical curves, test voltage versus load

Range 500 V

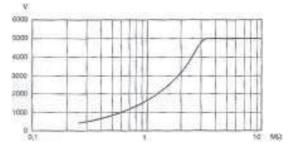












#### Calculation of the DAR and PI terms

Specified domain	0.0250.00	
Resolution	0.01	
Accuracy	± (5% R + 1 point)	

#### Calculation of the DD term

Specified domain	0.0250.00	
Resolution	0.01	
Accuracy	± (10% R + 1 point)	

#### □ Capacitance measurement (after discharge of tested element)

Specified measurement domain	0.0059.999 µF	10.0049.99 μF	
Resolution	1 nF	10 nF	
Accuracy	± (10% R + 1 point)	± 10% R	

## 7.3 POWER SUPPLY

The instrument is supplied by :

- NiMH rechargeable batteries - 8 x 1,2V / 3,5Ah - External charging : 85 to 256V / 50-60Hz



#### □ Minimum battery life (as per Nf EN 61557-2)

Test voltage	500 V	1000 V	2500 V	5000 V
Nominal load	500 kΩ	1 MΩ	2,5 MΩ	5 MΩ
Nbr. of 5s measurements on nominal load (with 25s pauses between measurements)	6500	5500	4000	1500

Mean battery life

Assuming a 1-minute DAR measurement 10 times a day and a 10-minute PI measurement 5 times a day, the battery life will be approximately 15 working days, or 3 weeks.

Charging time

6 hours to recover 100% capacity (10 hours if the battery is completely run down) 0.5 hours to recover 10% capacity (battery life approximately 2 days)

**Remark**: it is possible to charge the batteries while making insulation measurements, provided that the values measured are greater than 20 M $\Omega$ . In that case, the charging time is longer than 6 hours, and depends on the frequency of the measurements made.

### 7.4 ENVIRONMENTAL CONDITIONS

Operation

-

- While batteries are charging
  - -10°C to 40°C and 10% to 80 % relative humidity
  - During measurement
    - -10°C to 35°C and 10% to 75% relative humidity -10°C to 55°C and 10% to 80% relative humidity
- □ Storage -40°C to 70°C
  - 10% to 90% relative humidity
- Altitude : < 2000m

### 7.5 CONSTRUCTION SPECIFICATIONS

- Overall dimensions of the instrument (L x I x h) : 270 x 250 x 180mm
- □ Weight : approx. 4,3kg

#### 7.6 COMPLIANCE WITH INTERNATIONAL STANDARDS

- □ Electrical safety as per : EN 61010-1 (Ed. 2 of 2001), EN 61557 (Ed. 97)
- Double insulation:
- Pollution level:2
- Measurement category : III
- Max. voltage relative to earth : 1000 V (2500 V in measurement category I)

#### 7.6.1. ELECTROMAGNETIC COMPATIBILITY :

NF EN 61326-1 (Ed. 97) + A1, industrial environment category

#### 7.6.2. MECHANICAL PROTECTION

IP 53 as per NF EN 60529 (Ed. 92) IK 04 as per NF EN 50102 (Ed. 95)

Influence	Range	Quantity	Influence	
quantity	of influence	influenced (1)	typical	max.
Dettemuseltere	0.1/ 10.1/	V	< 1 pt	2 pts
Battery voltage	9 V - 12 V	MΩ	< 1 pt	3 pts
Temperature	-10°C+55°C	V	0.15% R/10°C	0.3% R/10°C + 1pt
		MΩ	0.20% R/10°C	1% R/10°C + 2 pts
		V	0.2% R	1% R + 2 pts
		M $\Omega$ (10k $\Omega$ to	0.2% R	1% R + 5 pts
Humidity	10%80% RH	40GΩ)	3% R	15% R + 5 pts
-		MΩ(40GΩ to 10		
		΄ ΤΩ)		
Frequency	15500 Hz	V	0.3% R	0.5% R + 1 pt
AC voltage				
superimposed	0% Un20%Un	MΩ	0,1% R/% Un	0,5% R/% Un + 5 pts
on test voltage				

#### 7.7 VARIATIONS WITHIN DOMAIN OF USE

(1) The DAR, PI and DD terms and the capacitance and leakage current measurements are included in the quantity "MΩ"

# 8. MAINTENANCE

For maintenance, use only the specified spare parts. The maker is not liable for any accident occurring following a repair done other than by its customer service department or an approved repairer.

#### 8.1. SERVICING

#### 8.1.1. BATTERY CHARGING

*If the instrument is charging in the OFF position*: the battery symbol is displayed and the 3 bars flash throughout the charging - «Charging battery» is also indicated.

When the battery is full, the symbol and its 3 bars are lit steadily and "Charging Full" is indicated.

*If the instrument is charging in a measurement position*: the battery symbol flashes. There is no full charge indication. The "Charging Full" indication is displayed only when the instrument is returned to the OFF position.

If the instrument is started up and the battery voltage > 8 V, normal use of the instrument is allowed.

# The battery should be replaced by Manumesure or by a repairer approved by CHAUVIN ARNOUX. Attention: changing the battery causes a loss of stored data.

Carry out a complete erasure of the memory, in the SET-UP menu (see § 4.5), to be able to use the MEM / MR functions again.

#### 8.1.2. REPLACING THE FUSES

If **GUARD FUSE** appears on the display unit, you must change the fuse accessible on the front panel after checking that none of the terminals is connected and that the switch is OFF. Exact type of fuse (printed on the front panel label): FF - 0.1 A - 380 V - 5 x 20 mm - 10 kA Remark : This fuse is in series with a 0.5 A / 3 kV internal fuse active only if there is a major fault in the instrument. If the display unit still indicates GUARD FUSE after the fuse on the front panel is changed, the instrument must be sent in for servicing (see § 8.2).

#### 8.1.3. CLEANING

The instrument must be disconnected from any source of electricity.

Use a soft cloth moistened with soapy water. Rinse with a wet cloth and dry rapidly with a dry cloth or forced air. Do not use alcohol, solvents, or hydrocarbons.

#### STORAGE 8.1.4.

If the instrument is left unused for a long time (more than two months), it is best to carry out three complete charging-discharging cycles before using it again.

The battery can be fully discharged:

- outside the instrument, at 3 A

or

- at the setting in which consumption is highest, i.e. 5000 V

#### 8.2 METROLOGICAL VERIFICATION

As with all measuring or testing instruments, a periodic verification is necessary. We recommend checking this instrument at least one a year. For verifications and calibrations, contact our COFRAC-accredited metrology laboratories or the Manumesure agencies. Information and coordinates on request:

Tél.: 02 31 64 51 43 Fax: 02 31 64 51 09

#### **REPAIR UNDER AND OUT OF WARRANTY** 8.2.1.

Send your instruments to one of the CHAUVIN-ARNOUX-approved MANUMESURE regional agencies. Information and coordinates on request:

Tél.: 02 31 64 51 43 Fax: 02 31 64 51 09

#### REPAIR OUTSIDE MAINLAND FRANCE 822

For any repair work, whether under or out of warranty, return the instrument to your distributor.

## 9. GUARANTEE

Unless otherwise stated, our guarantee is valid for twelve months after the date on which the equipment is made available (extract from our General Conditions of Sale, available on request).

# **10. TO ORDER**

Delivered with a bag containing :

23-m safety cables, with an HV plug and an HV crocodile clip (red and blue)

1 3-m guarded safety cable, with an HV plug with rear pick up and an HV crocodile clip (black)

12-m power cable

1 0.35-m blue cable with rear pick up

1 User Manual in five languages.

C.A 6549......P01.1397.03

#### Accessories :

	PC software. Serial printer. Setof 2 simplified HT cables (red + black). Set of 2 simplified HT cables (red + black). Set of 2 crocodile clips (red + black). Set of 2 contact pins (red + black). Simplified HT guard cable + blue crocodile clip. 8-m blue HT cable with crocodile clip. 8-m red HT cable with crocodile clip. 8-m HT cable with crocodile clip. 15-m blue HT cable with crocodile clip. 15-m red HT cable with crocodile clip.	
_		
	Thermocouple thermometer, C.A 861 Thermo-hygrometer, C.A 846	P01.6501.01Z

## Spare parts :

33-mHT cables (red + blue + guarded black)	P01.2952.20
0.35-m cable with rear pick up	P01.2952.21
Bag n° 8 for accessories	
Fuse FF 0.1A - 380V - 5x 20mm - 10kA (lot of 10)	
Battery 9.6V - 3.5AH - NiMH	P01.2960.21
Cable RS232 PCDB9F-DB25Fx2	P01.2951.72
Printer cable, RS 232, DB 9F - DB 9M N°01	P01.2951.73
Power cable, 2P	P01.2951.74



#### 12 - 2003

Code 689646A00 - Ed. 1

 Deutschland - Straßburger Str. 34 - 77694 KEHL /RHEIN - Tél : (07851) 99 26-0 - Fax : (07851) 99 26-60

 España - C/ Roger de Flor N°293 - Planta 1 - 08025 BARCELONA - Tél : (93) 459 08 11 - Fax : (93) 459 14 43

 Italia - Via Sant' Ambrogio, 23/25 - 20050 BAREGGIA DI MACHERIO (MI) - Tél : (039) 245 75 45 - Fax : (039) 481 561

 Österreich - Slamastrasse 29 / 3 - 1230 WIEN - Tél : (1) 61 61 9 61 - Fax : (1) 61 61 9 61 61

 Schweiz - Einsiedlerstrasse 535 - 8810 HORGEN - Tél : (01) 727 75 55 - Fax : (01) 727 75 56

 UK - Waldeck House - Waldeck Road - MAIDENHEAD SL6 8BR - Tél : 01628 788 888 - Fax : 01628 628 099

 Liban - P.O BOX 60-154 - 1241 2020 Jal el dib- BEYROUT - Tél : +961 1 890 425 - Fax : +961 1 890 424

 China - Shanghai Pujiang Enerdis Inst. CO. LTD - 5 F, 3 Rd buildind, n°381 Xiang De Road

 200081 - SHANGHAI - Tél : (021) 65 08 15 43 - Fax : (021) 65 21 61 07

 USA - d.b.a AEMC Instruments - 200 Foxborough Blvd, Foxborough, MA 02035 - Tél : (508) 698-2115 - Fax : (508) 698-2118